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Work Ord				*	1256	61*		MC	rst No	V	10		Page 1
Item ID: Revision ID: Item Name:	D3394-041 Lug		1	Accept	*	N900)040	110	ገ*		Start Stop	*N	S1*
Start Date: Required Date: Reference:	10/17/2014 10/17/2014	Start Qty: 12.00 Req'd Qty: 12.00	*1 <i>9</i> * *1 <i>9</i> *			Cust Item Customer:				•			
Approvals:	Process Plan	n: MLJ	Date: 14-10-20	Tooling	g:	D	ate:]		Start	*N	R1*
	QC:		Date:	SPC (Y	// N):	D	ate:				Stop	*N	R2*
Sequence ID/ Work Center II		Operation Description		Set U Run	Up/ Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
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110		Receive & Inspect for Dar	nage & Mat'l Certs	0.00									
110 Packaging Packaging		Мето		0.00					19 X		SC)/ [_/	0-27
130		QC6- Inspect dimensions	o drawing	0.00	DAS 16								
130 QC Quality Control		Memo		0.00	9-89 Millolg				(XIV)			AND STATE OF THE S	

DQA:			Date:						_				W	AA RT
QA Closed:			Date:			WORK ORDER NON	N-C	ONFO	RMANCE / L		/ork Order up	odate only		AEROSPAGE
Work Orde	er:					DISPOSITION				AGAINST D	EPARTMENT,	/PROCESS		
Part N	۱٥۰ ِ				_	Rework Scrap Use-as-is Suspected Unapproved			Skid-tube Machining moforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier		Engineering Quality Other
Root					Desc	ription of work order update		Initial	Ac	ction	Sign &			
Cause		Date	Step	Qty		or non-conformance	Cł	nief Eng	Desc	cription	Date	Verification	n	QC Inspector
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Landi		Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave				General Bend BOM/Route Broken/Damage/Defect Burrs		Grain Hardwa	Program ire ion Incomplete/U	Inqualified	Outside Dim Over/Under Part Incorred Part Lost/Mi	tolerance ct	S	Pressure/Forced Set-up Semperature/Cure Veld
		Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence				Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Misalig Mislabe Misread Off-set		Unclear	Part Moved Positioned W Power Loss/S	/rong		Vrong Stock Pulled Other
	—	Wave/Tw	•	e		Fit/Function	-	ł	Sequence					

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Work Ord				*12!	5661*		, \'					Page 2
Item ID: Revision ID: Item Name: Start Date: Required Date:	D3394-041 Lug 10/17/2014 10/17/2014	Start Qty: 12.00 Req'd Qty: 12.00	*1 <i>2</i> * *1 <i>2</i> *	Accept	*N900 Cust Item Customer:		100	N *	Setup	Start Stop		S1* S2*
Approvals:	Process Pla	nn:	Date:	Tooling: SPC (Y/N):		ate:		J	Run	Start Stop	*N	R1* R2*
Sequence ID/ Work Center II 140 *1 4)	Operation Description Chemical Conversion Coa	nt per QSI005 4.1	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		leject lumber	Insp. Stamp
Hand Finishing 155 *1,5,* SprayPaint Spray Painting		Memo 1. PRIME AS	PER DWG AND QSI 005	0.00				12				DAS 41 9-89

2-SPRAY PAINT PER QSI 005 4.2 USE: CA 8213/F37038 CAMOFLAGE

130884

128975

BLACK - MIL-PRF-05285E, TYPE 1, CLASS H

USE: 1&8775
PRC Desoto Primer 515X349 (Boeing Spec BMS 10-79 Type III Class A Grade

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		Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorred	t i	T	Temperature/Cure
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	Turning Sequence					Finish		Out of 0	Calibration					
		Wave/Twist in Tube				Fit/Function		Out of S	equence					

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

Work Order ID	125661
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125661

Page 3 Monday, October 20, 2014 9:29:19 AM Item ID: D3394-041 Accept *N900040100* Setup Start **Revision ID: Item Name:** Lug **Start Date:** *19* 10/17/2014 **Start Qty: 12.00 Cust Item ID: Required Date:** 10/17/2014 Req'd Oty: 12.00 *19* **Customer:** Reference: Run Process Plan: Date: _____ **Approvals:** Tooling: Date: Stop OC: Date: _____ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp 165 QC14- Inspect Spray Paint 0.00 DAS *165* 38 9-89 0.00 Memo Quality Control NOV 1 4 2014 170 0.00 Small Fab *170* Small Fab 0.00 Memo Small Fab Assemble as per Dwg D3394 DAS 180 QC5- Inspect part completeness to step on W/O 38 0.00 9-89 *120* QC 0.00 Memo Quality Control NOV 1 7 2014

DQA:			_ Date:			_							**	A DT
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						Rework]		Skid-tube	Crosstube	1	Water Jet		Engineering
Part I	No.					Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.		Quality
						Use-as-is	1	Therr	noforming	Finishing	-	re/Packaging	\exists	Other
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	Heat Treat			T L	-	Cut Too Short		Mislabe		L	Power Loss/	Surge		Other
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Work Ord Monday, Octob				*12	5661*							Page
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Start Date: Required Date Reference:	10/17/2014 : 10/17/2014	Start Qty: 12.00 Req'd Qty: 12.00	*1;		Cust Item Customer:							()/
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop		R1* R2*
Sequence ID/ Work Center II 190 *100* Packaging	D	Operation Description Identify as per dwg & Sto	ck Location: St	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	t Rej Qty]		Reject Number	Insp. Stamp

200

QC21- Final Inspection - Work Order Release

0.00

0.00

200

190 Packaging

Packaging

Quality Control

Memo

Memo

0.00

M/11/18 A)

Page 4

DQA:			Date:		·				,					**	TQAR [*]
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Picklist Print

. Monday, October 20, 2014 9:29:25 AM

Work Order ID: 125661

Parent Item:

D3394-041

Parent Item Name: Lug

125661 *D3394-041*

Start Date: 10/17/2014

Required Date: 10/17/2014

Page 1

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP Rev: A New Issue 06-01-06 JLM

IPP

REV:B NOW MADE IN HOUSE 10-03-02 JLM VERIFIED BY:EC

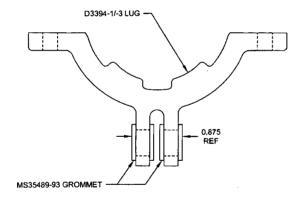
	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423		Manufactured	No	·			f	239.0060		1			
D2423 Lug Extrusion									**		L14/10	/20	
				Location	<u>l</u>	Loc Q	<u>ty</u>	Loc Code					
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D000115					115529	239.0	006		_		-		
D3394-1P		Purchased	No				Each	0.0000		12			
*D3394-1P	k								**		DX	8010	f-10-27.
MS35489-93		Purchased	No				Each	289.0000		24		, 1	-
MS35489-9	93								**	24	14	11 17	DA 34 ———————————————————————————————————
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Work Orde	er:					DISPOSITION		:		AGAINST D	EPARTMENT,	/PROCESS	
***************************************						Rework			Skid-tube	Crosstube	7	Water Jet	Engineering
Part N	No.					Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
						Use-as-is			noforming	Finishing	-	re/Packaging	Other
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	Ce	ntre No	t Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
	Cr	acks				Broken/Damage/Defect		Hardwa	re		Part Incorred	t [Temperature/Cure
	Crimp/Kink/Ripple/Wave					Burrs		Inspecti	on Incomplete/Un	qualified	Part Lost/Mi	ssing	Weld
	Cuffs					Contamination		Instruct	ions Incomplete/U	nclear	Part Moved		Wrong Stock Pulled
	Crushing					Countersink		Misalig	ned/off center		Positioned W	/rong	
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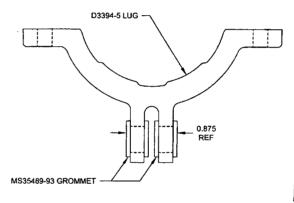
QTY. QTY. -045 QTY. PART NUMBER DESCRIPTION -043 -041 х D3394-041 LUG ASSEMBLY X D3394-043 LUG ASSEMBLY D3394-045 **LUG ASSEMBLY** 1 D3394-1 LUG D3394-3 LUG LUG 1 D3394-5 2 MS35489-93 GROMMET 2

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 125-66 MCJ 14-10-20

D



D3394-041/-043 LUG ASSEMBLY



DEO ATTACHED

D3394-045 LUG ASSEMBLY

В	SEE PA	ADDED FILLETS IN SECTION A-A.	AJS	09.04.02	
Α	NEW IS	SUE		PH	05.02.14
REV.			DESCRIPTION	BY	DATE
DESIGN	·	PH	DART AEROSP	ACE	LTD
DRAWN		AJS	HAWKESBURY, ONTAR		
CHECK	ΞD	-A.	DRAWING NO.		REV. B
MFG. APPR.		91	D3394	9	HEET 1 OF 4
APPRO'	VED	10	TITLE		SCALE
DE APP	R.	-#	LUG .		NTS

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED

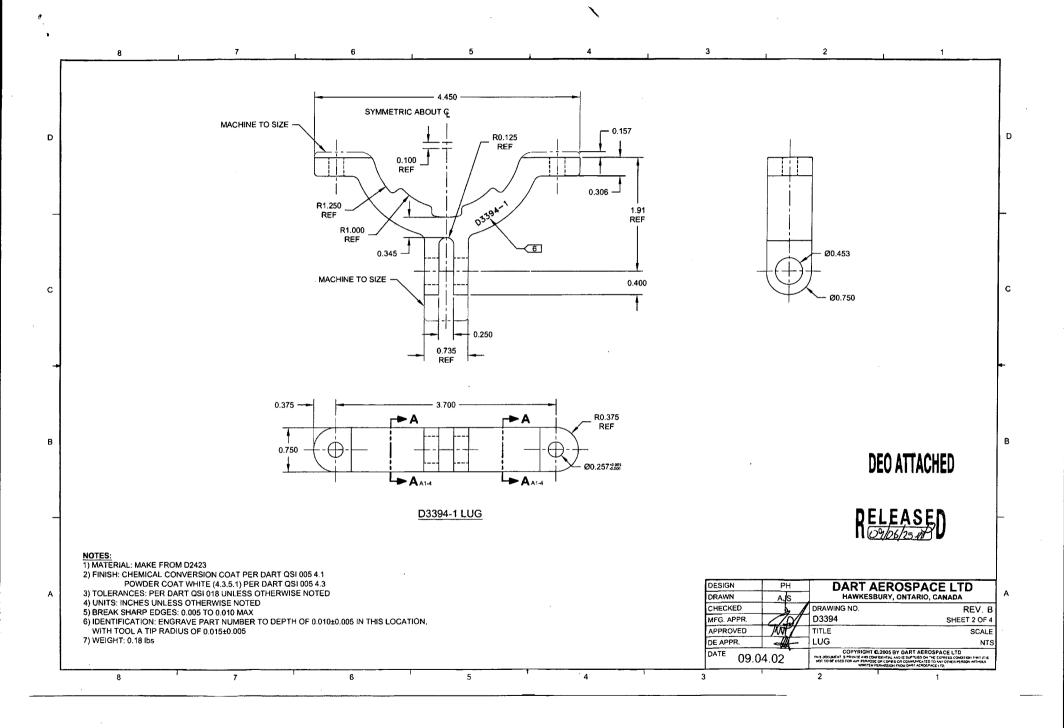
5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

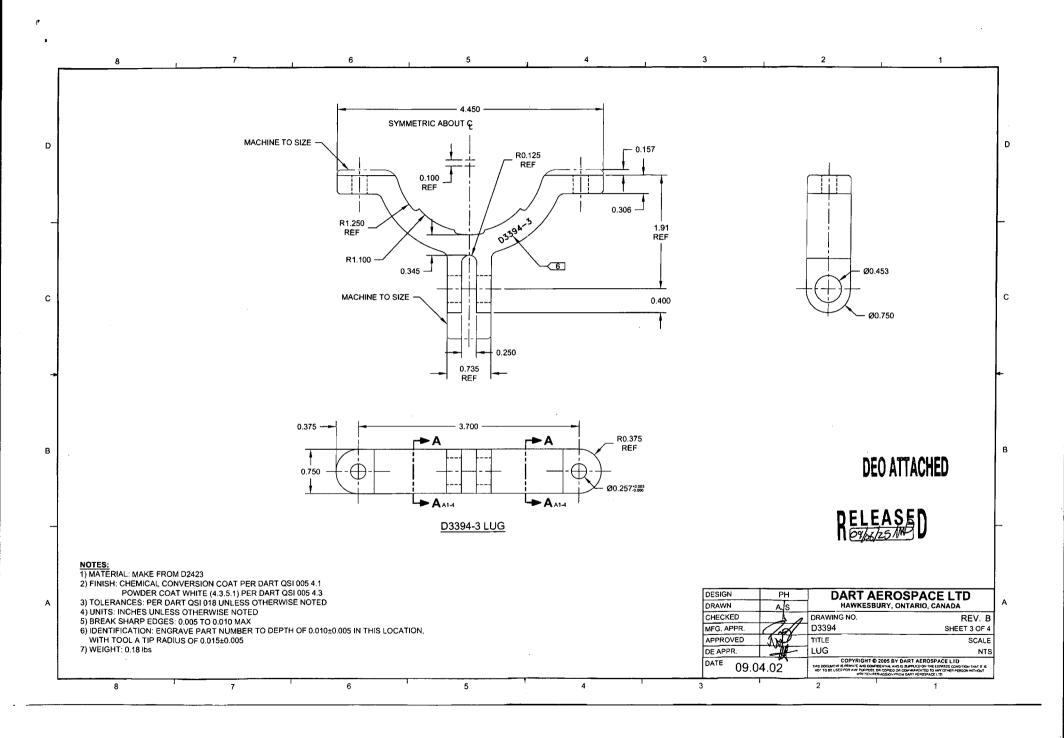
7) WEIGHT: 0.20 lbs APPROX

09.04.02

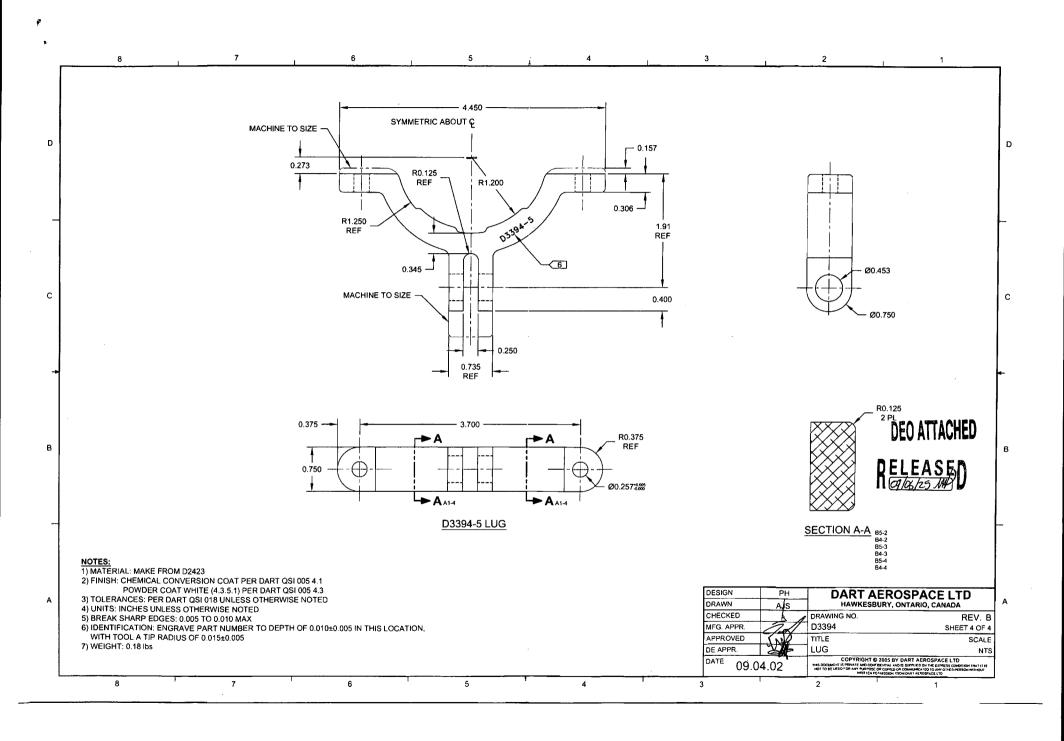
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QA Closed:			Date:			WORK ORDER NON	1-C(ONFO	RMANCE / U		/ork Order up	odate only	\neg	AEROSPACE
						DISPOSITION			•		EPARTMENT			
Work Ord	er:					1	٦		s		7	·	-	🗀
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						Use-as-is	1		noforming	Finishing		re/Packaging	_	Other
NCR I	No.					Suspected Unapproved			Large Fab	Composite		Supplier		
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Cause	,	Date	Step	Qty		or non-conformance	Ch	nief Eng	Desc	ription	Date	Verification		QC Inspector
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1		Cracks			<u> </u>	Broken/Damage/Defect		Hardwa	re	-	Part Incorrec	 	_	nperature/Cure
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	Cuffs Cuffs					Contamination		1	ions Incomplete/l	·	Part Moved	- <u>-</u>	_	ong Stock Pulled
	Crushing					Countersink		ł	ned/off center		Positioned W			ang araam amaa
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	Marks/Chatter					Drill Holes		Off-set			. "		•	
	Turning Sequence					Finish		1	Calibration					
		Wave/Tw	ist in Tub	e		Fit/Function		Out of S	equence					



DQA:	: Date:											TO A C	
					WORK ORDER NON	-C(ONFO	RMANCE / UF	PDATE			A E R O S P A C E	
QA Closed:		Date:							١	Nork Order u	odate only		
Work Orde	er:				DISPOSITION		AGAINST DEPARTMENT/PROCESS						
					Rework	1		Skid-tube	Crosstube		Engineering		
Part N	No.				Scrap			Machining	Small Fab	Pro	Water Jet d. Eng. Coor.	Quality	
					Use-as-is		Therr	noforming	Finishing	 -	re/Packaging	Other	
NCR f	No				Suspected Unapproved	Large Fab Composite Supplier							
Root				Desci	ription of work order update		Initial	Acti	ion	Sign &			
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		ink/Ripple	/Wave	<u> </u>	Burrs	$ldsymbol{ld}}}}}}$	1 '	on Incomplete/Und	· –	Part Lost/Mi	ssing	Weld ,	
	Cuffs				Contamination		1	ions Incomplete/U	nclear	Part Moved	L	Wrong Stock Pulled	
	Crushing			<u> </u>	Countersink		1	ned/off center	L	Positioned W			
	Heat Tre				Cut Too Short	Ш	Mislabe			Power Loss/	Surge	Other	
		on Strip in	Tube		Drawing		Misread	I					
	Marks/Chatter		Drill Holes	_	Off-set								
	_	Sequence			Finish		i	Calibration		<u> </u>			
	Wave/Twist in Tube				Fit/Function		Out of S	equence					



DQA:	Date:														
QA Closed:			Date:			WORK ORDER NON	I-C	ONFO	RMANCE / UF		Vork Order u	pdate only	AEROSPACE		
						DISPOSITION					EPARTMENT				
Work Orde	er:						7			_					
Part N	No					Rework Scrap		1	Skid-tube Machining	Crosstube Small Fab	Pro	Water Jet d. Eng. Coor.	Engineering Quality		
NCR N	No					Use-as-is Suspected Unapproved	Thermoforming Finishing Rec/Store/Packaging Large Fab Composite Supplier			Other					
Root					Desci	ription of work order update		Initial	Acti	on	Sign &	ļ			
Cause	D	ate	Step	Qty		or non-conformance	Cł	nief Eng	Descri	ption	Date	Verification	QC Inspector		
Design															
Doc/Data															
Equip/Tooling			i												
Handling/Pre															
Material															
Operator		1													
Offset/Setup															
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Supplier							İ								
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							FA	ULT CAT	EGORY			•			
Landir	ng Gear					General		_			<u></u>				
	Ben	ding				Bend		Folio/P	rogram		Outside Dim	ensions	Pressure/Forced		
1	Cen	tre Not	t Concen	tric		BOM/Route	L	Grain			Over/Under	tolerance	Set-up		
. [Crac	cks				Broken/Damage/Defect		Hardwa	re		Part Incorre	ct _	Temperature/Cure		
	Crim	np/Kink	<td>/Wave</td> <td></td> <td>Burrs</td> <td></td> <td>Inspecti</td> <td>on Incomplete/Und</td> <td>qualified</td> <td>Part Lost/Mi</td> <td>ssing</td> <td>Weld</td>	/Wave		Burrs		Inspecti	on Incomplete/Und	qualified	Part Lost/Mi	ssing	Weld		
· .	Cuff	s				Contamination		Instruct	ions Incomplete/Ur	nclear	Part Moved		Wrong Stock Pulled		
	Crus	shing				Countersink		Misalig	ned/off center		Positioned V	Vrong			
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	Insp	ection	Strip in	Tube		Drawing		Misread	I						
	Mar	ks/Cha	atter			Drill Holes		Off-set							
	Turr	ning Se	quence			Finish		Out of C	Calibration						
ſ			Fit/Function		Out of s	equence									



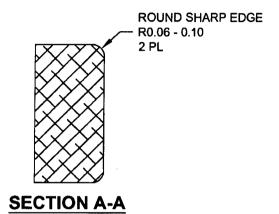
DQA:			Date:						_				**	TQAR [®]
QA Closed:			Date:			WORK ORDER NON	l-C	ONFO	RMANCE / UI		Mark Ordar	-d-t		AEROSPACE
QA Closed:			Date.					<u> </u>		V	Vork Order u	pdate only		
Work Orde	er:					DISPOSITION		AGAINST DEPARTMENT/PROCESS						
	•					Rework	7		Skid-tube	Crosstube	\neg	Water Jet		Engineering
Part N	No.					Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.		Quality
	•					Use-as-is	1		moforming	Finishing		re/Packaging		Other
NCR No.		Suspected Unapproved	1		Large Fab	Composite		Supplier						
Root					Desc	ription of work order update		Initial	Act	ion	Sign &			
Cause		Date	Step	Qty		or non-conformance	Cł	nief Eng	Descr	iption	Date	Verification	n	QC Inspector
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Transport											İ			
Unapproved														
1 11							FA	ULI CA	TEGORY					
Landir						General Bend	г]==1:= /5		Г	70	. 1	一.	
}	-	Bending Centre No	ot Canaca		-	BOM/Route	-	4	rogram	-	Outside Dim	+	_	Pressure/Forced
	-	Cracks	ot concen	itric		Broken/Damage/Defect	\vdash	Grain Hardwa		<u> </u> -	Over/Under	, , , , , , , , , , , , , , , , , , ,	_	Set-up
	-	Crimp/Kir	k/Pipplo	Mayo	-	Burrs	\vdash	1	-	- L	Part Incorred	}-	_	emperature/Cure
		Cuffs	ik) kippie)	vvave	-	Contamination	\vdash	1	ion Incomplete/Un	· –	Part Lost/Mi	ssing	_	Veld
	-	Crushing			-	Countersink	\vdash	4	ions Incomplete/U ned/off center	inclear	Part Moved Positioned V	Vrong.	J^	Vrong Stock Pulled
	-	Heat Trea	t			Cut Too Short	-	Mislabe		F	Positioned vi		\neg	Other
	-			Tuhe	\vdash	Drawing	\vdash	Misread		L	Trower ross):	ourge		ziner
				Drill Holes	\vdash	Off-set	4							
						Finish		1	Calibration					
	Turning Sequence Wave/Twist in Tube				Fit/Function	\vdash	Out of Calibration Out of Sequence							

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

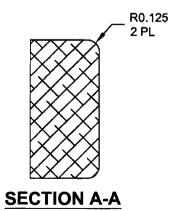
DRAWING NO.	TITLE	REV. E	DART AEROSPACE LTD	D.E.O. NO.	SHEET NO.	SCALE
D3394	LUG		ENGINEERING PRDER	D3394-B-1	SHEET 1 OF 1	NTS
DRAWN A.	IS	CHECKED	MFG. APPR.	PROVED / J. J.	DE APPR.	
DATE 09.1	1.04	DATE 64 1.64	DATE 69-11.04. DA	TE 69/11/04	DATE 09/11/04	

SHEET 4 ZONE A,1 MODIFY SECTION A-A AS SHOWN:

IS:



WAS:





REASON: DRAFTING ERROR

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DQA:		_ Date:										
QA Closed:		Date:			WORK ORDER NON-	-C(ONFO	RMANCE / UF		Vork Order u	ndate only	A E R O S P A C E
CIOSCO.							Ī					
Work Orde	er:				DISPOSITION				AGAINST D	PEPARTMENT	/PROCESS	:
					Rework			Skid-tube	Crosstube	Water Jet		Engineering
Part N	No				Scrap		Machining Small Fa			Pro	d. Eng. Coor.	Quality
					Use-as-is				Other			
NCR N	No				Suspected Unapproved	Large Fab Composite Supplier						
Doot	<u> </u>	1	Υ	Doss	rintion of work and an undata		امنفنما	0 -4:			γ	
Root Cause	Date	Step	Qty	Desci	ription of work order update or non-conformance	l	Initial nief Eng	Acti Descri		Sign &	Verification	OC Inchastar
Design	Date	3teb	Qty		or non-comormance	Ci	ilei ciig	Descri	рион	Date	vernication	QC Inspector
Doc/Data	\vdash											
Equip/Tooling												
Handling/Pre												
Material												
Operator												
Offset/Setup												
Process												
Supplier												
Training		i i										
Transport												
Unapproved		_										
						FAI	ULT CAT	EGORY				
Landi	ng Gear				General		_				_	
	Bending				Bend		Folio/P	rogram		Outside Dim	ensions	Pressure/Forced
	Centre N	Not Conce	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorred	ct _	Temperature/Cure
		ink/Ripple	/Wave		Burrs		Inspecti	on Incomplete/Und	qualified	Part Lost/Mi	ssing	Weld
	Cuffs				Contamination		4	ions Incomplete/Ui	nclear	Part Moved		Wrong Stock Pulled
	Crushing			-	Countersink		1	ned/off center		Positioned V		
	Heat Tre				Cut Too Short		Mislabe			Power Loss/	Surge	Other
	F			Drawing		Misread	I					
	Marks/Chatter Drill Holes					Off-set						
		Sequence		_	Finish		ł	Calibration				
	Wave/Twist in Tube				Fit/Function		Out of S	equence				

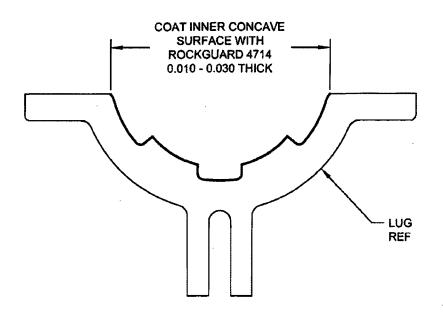
DRAWING N	NO. TITLE	REV. E	DART AEROSPACE US	A, INC D.E.O. NO.	SHEET NO.	SCALE
D3394	LUG		ENGINEERING ORDI	ER D3394-B-2	SHEET 1 OF 1	NTS
DRAWN	47	CHECKED SC	MFG. APPR.	APPROVED N	DE APPR.	
DATE	11.05.02	DATE 11.05.07	DATE //.05.06	DATE 11.05.08	DATE 11.05.00	7

PURPOSE

ADD D3394-xRG OPTION

CHANGE

D3394-xRG MOUNTING LUGS ARE INDENTICAL TO D3394-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.





D3394-1RG LUG (SHOWN)
D3394-3RG/-5RG LUGS (SIMILAR)
D3394-041RG/-043RG/-045RG LUG ASSEMBLIES (SIMILAR)

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DQA:	QA: Date:				WORK ORDER NON-CONFORMANCE / UPDATE									
QA Closed:		Date:			WORK ORDER NON-	-C(UNFU	RIVIAINCE / C		Work Order uj	odate only	A E R O S P A C E		
Work Orde	or:				DISPOSITION				AGAINST I	DEPARTMENT	/PROCESS			
Part N					Rework Scrap	Scrap		Skid-tube Crosstube Machining Small Fab Thermoforming Finishing		Water Jet Prod. Eng. Coor. Rec/Store/Packaging		Engineering Quality Other		
NCR N	lo		Suspected Unapproved		men	Large Fab	Composite	Rec/sto	Supplier	- Other				
Root				Desci	ription of work order update		Initial	A	ction	Sign &				
Cause	Date	Step	Qty		or non-conformance	Ct	nief Eng	Des	cription	Date	Verification	QC Inspector		
Design Doc/Data														
Equip/Tooling						1								
Handling/Pre					1									
Material									•					
Operator														
Offset/Setup														
Process														
Supplier						ŀ								
Training														
Transport					•									
Unapproved								,						
						FAI	ULT CAT	EGORY		, , , , , , , , , , , , , , , , , , , ,	•	·		
Landir	ng Gear				General									
	Bending	: !			Bend		Folio/P	rogram	Γ	Outside Dim	ensions	Pressure/Forced		
	Centre I	Not Conce	ntric		BOM/Route		Grain		Ī	Over/Under	tolerance	Set-up		
	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorred	ct F	Temperature/Cure		
ľ	Crimp/k	ink/Ripple	/Wave		Burrs		Inspecti	on Incomplete/L	Jnqualified	Part Lost/Mi	ssing	Weld		
ľ	Cuffs				Contamination		Instruct	ions Incomplete	/Unclear	Part Moved		Wrong Stock Pulled		
	Crushin	g			Countersink		Misalig	ned/off center	ľ	Positioned V	<u>۔</u> Vrong			
			Cut Too Short		Mislabe	led		Power Loss/	Surge [Other				
ļ	Inspection Strip in Tube			Drawing		Misread	į	L.	· ·	- L				
1	Marks/Chatter			Drill Holes		Off-set								
Ţ	F-1 F-1		Finish		1	alibration		 -						
Ì	Wave/Twist in Tube				Fit/Function		Out of S	equence						



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26171

Purchase Order Date 10/20/2014 PO Print Date 10/20/2014

Page Number 1 of 2

Order From:

METEC METAL TECHNOLOGY INC. 20 TERRY FOX DRIVE PO BOX 781 VANKLEEK HILL, ON KOB 1RO

VC-MET003

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

613 678 3957

Dart Truck

Buyer

Chantal Lavoie

Customer POID

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

B125660

Customer Tax # **Terms**

10127-2607 Net 10

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extende Pric
	D3394-1P MACHINE AS PER DWG D3 B125661	Lug 394 REV. B	10/27/2014 Yes 10/27/2014	12.00 Each	\$18.95	\$227.4
					Line Total:	\$227.4
2	D2731-3P	Lug	10/27/2014 Yes	12.00 Each	\$17.50	\$210.0

10/27/2014

SP14-10-27 Line Total: \$210.0

Note:

MACHINE AS PER DWG D2731 REV. C

20 Terry Fox Drive Vankleek Hill, Ontario K0B 1R0 , Canada

Tel: (613) 678-3957 Fax: (613) 678-3956

Delivery Slip No.:

20169

Date:

Oct 22, 2014

Page:

1

Sold to:	Ÿ.	Ship to:	
Dart Aeros Att. Micheal 1270 Aberd Hawkesbur	l Gregoire	Att 12	art Aerospace Ltd. . Micheal Gregoire 70 Aberdeen Street awkesbury, Ontario K6A 1K7
Order No.:	26171	Sold By:	Dewar, Eric
Shipped By:	your truck	Ship Date:	Oct 22, 2014

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3394-1 Lug Machined as per drawing D3394 REV.B	Each	12	12	
D2731-1 Mounting Lug Machined as per drawing D2731 REV.C	Each	12	12	
			LID	7
			Q14-10	
			b	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				

Received by _____ Thank you for your order!

20 Terry Fox Drive, Vankleek Hill, Ontario KOB 1R0 Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

SHIPPED TO:

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ont.

K6A 1K7

SP14-10-27

QUANTITY	PART NUMBER	PART NAME	P.O. NUMBER
12	D 3394-1P	Lug Sielwiza	26171
12	D 2731-1	Mounting Lug	26171

MATERIAL: supplied by DART B115529

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, October 22 2014